

GPS Safety Summary

Substance Name:

Diisopropylamine

1. General Statement

Diisopropylamine is a colourless liquid miscible in water. It is an amine commonly called DIPA. It is a highly flammable liquid and a corrosive product.

2. Chemical Identity

| Molecular formula: Structure: | C₀H₁₅N iPriPr | |
|----------------------------------|---------------------------|--|
| EC number: | 203-558-5 | |
| CAS number(s): | 108-18-9 | |
| Chemical name (IUPAC): | N-isopropylpropan-2-amine | |
| Name: Brand names: | Diisopropylamine DIPA | |

3. Use and applications

Diisopropylamine is mainly used as an intermediate for the synthesis of pharmaceuticals and pesticides. Another application is the use as reactive processing aid.

4. Physical / Chemical properties

Diisopropylamine is a highly flammable liquid organic substance having the following characteristics and physical-chemical properties:

| Property | Value |
|---------------------------|--------------------------------|
| Physical state | liquid at 20°C and 1013 hPa |
| Colour | colourless |
| Odour | strong, ammoniacal |
| Molecular weight | 101.19 g/mol |
| Density | 0.72 g/cm ³ at 20°C |
| Vapour pressure | 93,33 hPa at 20°C |
| | 105,86 hPa at 25°C |
| Freezing / boiling points | -70°C / 83°C at 1013 hPa |

| Flammability | Highly flammable liquid and vapour |
|---|-------------------------------------|
| Flash point | -13.45°C |
| Self-ignition temperature | 295°C at 1013 hPa |
| Explosive / oxidizing properties | Not relevant based on its structure |
| Water solubility | 10 g/L at 20°C |
| Dissociation constant (pK _a) | 11 at 20°C |
| Octanol-water partition coefficient (Log K_{ow}) | 0.4 at 20°C |

5. Health Effects

| Effect Assessment | Result |
|--|---|
| Acute Toxicity Oral / inhalation / dermal | Harmful by oral route, toxic by inhalation and of low toxicity by dermal route |
| Irritation / corrosion Skin / eye/ respiratory tract | Corrosive for the skin and the eyes and irritating for the respiratory tract |
| Sensitisation | Not a skin sensitizer |
| Toxicity after repeated exposure Oral / inhalation / dermal | Oral, dermal and inhalation studies did not suggest a significant systemic toxicity following repeated exposure |
| Genotoxicity / Mutagenicity | No evidence of genetic toxicity |
| Carcinogenicity | Studies with an analogue substances did not suggest a carcinogenic potential |
| Reproductive / Developmental Toxicology | Studies with analogue substances, did not suggest toxic effects on the fertility and the development |

Environmental Effects 6.

The potential of diisopropylamine for bioaccumulation is low. This product will persist in the environment. It is harmful to aquatic organisms with long lasting effects.

| Effect Assessment | Result |
|-------------------|--|
| Aquatic Toxicity | Harmful to aquatic organisms |
| Chronic Toxicity | Harmful to aquatic organisms with long lasting effects |

| Fate and behaviour | Result |
|------------------------------|----------------------------------|
| Biodegradation | Not ready biodegradable |
| Other degradation (optional) | |
| Bioaccumulation potential | Not expected to bioaccumulate |
| PBT / vPvB conclusion | Not considered as PBT* or vPvB** |

*. **. Persistent, Bioaccumulative and Toxic (PBT)

very Persistent and very Bioaccumulative (vPvB)

7. Exposure

7.1 Human health

The major use of diisopropylamine is as an intermediate handled under strictly controlled conditions as described in Article 18(3) of the REACH regulation.

For the other uses of diisopropylamine (not as intermediate handled under strictly controlled conditions), an exposure assessment and risk characterization has been carried out.

The primary routes of industrial exposure of diisopropylamine are skin contact and inhalation, ingestion is not anticipated route of exposure. Workers may be exposed during cleaning, maintenance, transfer, sampling and analysis.

Based on the risk assessment, the exposure can be kept at a safe level (strictly below occupational exposure limits, when applied) when activities are carried out under conditions recommended in the Extended Safety Data Sheet (see Chap. 8 and Exposure Scenarios).

Procedures, controls, suitable collective and personal risk management measures, good industrial hygiene practices and risk and communication through appropriate training of workers should be implemented.

In case of exposure to the undiluted substance, workers should follow the first aid measures recommended in Safety Data Sheet.

7.2 Environment

Regarding the uses not as intermediate handled under strictly controlled conditions, the assessment of the environmental exposure is made for all the uses and resulted life cycle stage of the substance from the manufacture to the waste stage.

All industrial aqueous releases that may contain the substance must be treated to avoid any exposure to the environment.

Disposal, treatment or recycling of industrial waste must comply with applicable regulations to preserve the environment.

Diisopropylamine is manufactured and used in continuous or batch processes within industrial settings.

Based on the risk assessment, environmental exposure can be kept at a safe level when activities are carried out under conditions recommended in the extended Safety Data Sheet (see Chap. 6, and Exposure Scenarios).

Procedures, controls and risk management measures should be implemented on industrial manufacturing and application sites, effluents that may contain the substance must be treated to avoid any exposure to the environment.

Human health measures Organizational Collect the latest available Safety Data Sheet. Implement good basic standards of occupational hygiene. Ensure operatives are well informed of the hazards and trained to minimise exposures. Handle and store according to the indications of the Safety Data Sheet. Provide appropriate local exhaust ventilation at points of emission. Ensure that eye- and handwash stations and safety showers are close to workstation locations. Ensure that eye close to workstation locations.

8. Risk Management recommendations

| Protection Eye/Face protection: Skin and body protection: Hand protection: Hand protection: | Safety glasses with side-shields | |
|---|----------------------------------|---|
| | • | At the workplace : Protective clothing (cotton) Intervention at incident: Waterproof suit |
| | Hand protection: | Polyvinylchloride – neoprene rubber, tested to EN374:1 |
| | Respiratory protection: | Respirator if ventilation insufficient. Low concentrations or short activity: Mask with specific cartridge Recommended Filter type: K High concentrations or prolonged activity: Self contained Breathing Apparatus. |
| Environment protective measures | | |
| Do not release into the environment. Do not let product enter drains. Use waste water treatment systems. Do not spread sludge to soil. | | |

9. Regulatory Information / Classification and Labelling

9.1 Regulatory Information

This substance has been registered under:

- EU Regulation EC 1907/2006 (REACH)

9.2 Classification and labelling

Under GHS substances are classified according to their physical, health, and environmental hazards. The hazards are communicated via specific labels and the eSDS. GHS attempts to standardize hazard communication so that the intended audience (workers, consumers, transport workers, and emergency responders) can better understand the hazards of the chemicals in use. Substances registered for REACH are classified according CLP (EC) 1272/2008, implementation of the GHS in the European Union.

| Classification | |
|---|--|
| According to REGULATION (EC) no 1272/2008: | |
| Flammable liquids: Category 2 | |
| Acute toxicity – Oral: Category 4 | |
| Acute toxicity – Inhalation: Category 3 | |
| Skin corrosion: Category 1B | |
| Serious eye damage: Category 1 | |
| Specific target organ toxicity - single exposure (inhalation): Category 3 | |
| Signal word | |
| Danger | |
| Pictogram | |
| GHS02: flame | |
| GHS05: corrosion | Real Provide Action of the second sec |

- GHS06: skull and crossbones



Hazard statement

- H225: Highly flammable liquid and vapour.
- H302: Harmful if swallowed.
- H331: Toxic if inhaled.
- H314: Causes severe skin burns and eye damage.
- H335: May cause respiratory irritation.

Alternative classification according to Globally Harmonized System (GHS)

- Flammable liquids: Category 2, H225: Highly flammable liquid and vapour.
- Acute toxicity Oral: Category 4, H302: Harmful if swallowed.
- Acute toxicity Inhalation: Category 3, H331: Toxic if inhaled.
- Acute toxicity Dermal: Category 5, H313: May be harmfil in contact with skin.
- Skin corrosion: Category 1A, H314: Causes severe skin burns and eye damage.
- Specific target organ toxicity single exposure (inhalation): Category 3, H335: May cause respiratory irritation.
- Acute aquatic toxicity, Category 3, H402: Harmful to aquatic life.

10. Contact Information within Company

For further information on this substance or product safety summary in general, please contact:

- arkema-thiochem-reach-uses@arkema.com
- ICCA portal where the GPS Safety Summary is posted: <u>http://www.icca-chem.org/en/Home/ICCA-initiatives/global-product-strategy/</u>

11. Date of Issues / Revision

- Date of issue: 2014/07/10
- Date of revision:

12. Disclaimer

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