

# **GPS Safety Summary**

#### Substance Name:

### ETHOXYLATED TRIMETHYLOLPROPANE TRIACRYLATE

### 1. General Statement

SR 454 is a trifunctional low viscosity acrylate monomer for use in ultra violet and electron beam curing compositions.

# 2. Chemical Identity

Name: ETHOXYLATED TRIMETHYLOLPROPANE TRIACRYLATE

Brand names: SR 454

Chemical name (IUPAC): Propylidynetrimethanol, ethoxylated, esters with acrylic acid

CAS number:28961-43-5ES number:500-066-5Molecular formula: $C_{21}H_{32}O_9$ 

Structure (optional):

$$a + b + c = 3$$

# 3. Use and applications

SR 454 is used as a reactive component in formulated coatings and inks that are cured using either Ultra Violet Light or Electron Beam radiation.

Typical applications of such coatings and inks include:-

- Furniture and Floor coatings on wooden substrates
- Coatings for plastic substrates as in automotive applications
- Overprint varnishes for publications and packaging items.
- Offset, Screen, Flexo and Inkjet printing inks for a variety of substrates including paper, plastic metal and glass

# 4. Physical / Chemical properties

Property	Value
Physical state	Liquid at 20°C and 1013.25 hPa
Form	
Particle size	Not applicable
Colour	colourless
Odour	Characteristic
Molecular weight	428 g/mol
Density	1,11 g/cm <sup>3</sup> at 20°C
Vapour pressure	0.0032 Pa at 20°C
Freezing / boiling points	< - 20°C / 391°C at 1013.25 hPa
Flammability (optional)	non flammable
H statement in case classified	
Flash point	220°C at 1013.25 hPa
Self-ignition temperature	385°C at 1013.25 hPa
Explosive / oxidizing properties	Not expected based on structure
Water solubility	880 mg/L at 20°C
Dissociation constant (pK <sub>a</sub> )	Not applicable
Octanol-water partition coefficient (Log K <sub>ow</sub> )	2.89 at 23°C

# 5. Health Effects

### 5.1 Consumer

Not applicable

### 5.2 Worker

Effect Assessment	Result
Acute Toxicity Oral / inhalation / dermal	Does not cause acute toxicity by oral and dermal route.  No data is available by inhalation.
Irritation / corrosion Skin / eye/ respiratory tract	Does not cause skin irritation.  Eye contact causes irritation.  May cause respiratory irritation.
Sensitisation	May cause an allergic skin reaction.
Toxicity after repeated exposure Oral / inhalation / dermal	Does not cause toxicity to internal organs after repeated exposure in animal studies by dermal route; however local effects are observed.  Similar materials did not cause toxicity to internal organs after repeated exposure in animal studies by oral route.
Genotoxicity / Mutagenicity	Based on the available test data, not expected to cause genetic effects.
Carcinogenicity	No reliable data is available.

Toxicity for reproduction	Does not cause effects on the reproduction or on the foetal development in animal studies.
	Similar materials don't cause effects on the reproduction or on the foetal development in animal studies.

### 6. Environmental Effects

Ethoxylated Trimethylol propane triacrylate (TMPEOTA) is practically stable in water, as it is not hydrolysed. However, it is readily biodegradable in water and it can be assumed that it is also biodegradable in soil and in sediment and thus as non persisting in soil and in sediment. TMPEOTA as a low adsorption potential and is thus of low mobility in soil

Effect Assessment	Result
Aquatic Toxicity	Toxic for aquatic organisms.

Fate and behaviour	Result
Biodegradation	Readily biodegradable.
Bioaccumulation potential	Accumulation in organisms is not to be expected.
PBT / vPvB conclusion	This substance is not considered to be persistent, bioaccumulative nor toxic (PBT). This substance is not considered to be very persistent nor very bioaccumulative (vPvB).

### 7. Exposure

### 7.1 Human health

#### Workplace:

Exposure can occur either in an ethoxylated Trimethylol propane triacrylate manufacturing facility or in the various industrial facilities that use ethoxylated Trimethylol propane triacrylate. Those working with ethoxylated Trimethylol propane triacrylate in industrial operations could be exposed during maintenance, sampling, testing, or other procedures. Each industrial facility should have a thorough training program for employees and appropriate work processes and safety equipment in place to limit unnecessary exposure. Safety showers and eye-wash stations should be accessible nearby. Workers should follow the safety measures recommended in the Extended Safety Data Sheet (e-SDS).

#### Consumer:

Since the consumer is not exposed directly to the unreacted monomer of ethoxylated Trimethylol propane triacrylate, an exposure to the consumer is negligible.

#### 7.2 Environment

#### Environmental:

Ethoxylated Trimethylol propane triacrylate is readily biodegradable and will therefore be degraded within the wastewater treatment process. If released to surface water, Ethoxylated Trimethylol propane triacrylate is rapidly biodegraded and will not remain in the environment. Furthermore, the substance does not accumulate in the food chain. Hence, no risk from the substance to the environment is to be expected and all identified uses of the substance are considered to be safe for the environment.

### 8. Risk Management recommendations

Human health measures		
Eye/Face protection	Safety glasses with side-shields.	
Skin protection	Long sleeved clothing.	
Hand protection	Gloves: nitrile rubber > 0,5 mm,(suitable gloves tested to EN374). Replace gloves immediately when torn or any change in appearance (dimension, colour, flexibility, etc) is noticed.	
Respiratory protection	When using concentrated chemicals always make sure that there is adequate ventilation.	
Organizational measures	Ensure workers are duly trained to minimize exposure.	
Engineering control	Apply technical measures to comply with the occupational exposure limits.	
	When working in confined spaces (tanks, containers, etc.), ensure that there is a supply of air suitable for breathing and wear the recommended equipment.	
Environment protective measures		

Do not allow material to contaminate ground water system.

All effluent releases that may include the substance must be directed to a (municipal) waste water treatment plant that removes the substance from the final releases to the receiving water.

# 9. Regulatory Information / Classification and Labelling

### 9.1 Regulatory Information

This substance has been registered under:

EU Regulation EC 1907/2006 (REACH)

### 9.2 Classification and labelling

Under GHS substances are classified according to their physical, health, and environmental hazards. The hazards are communicated via specific labels and the e-SDS. GHS attempts to standardize hazard communication so that the intended audience (workers, consumers, transport workers, and emergency responders) can better understand the hazards of the chemicals in use. Substances registered for REACH are classified according CLP (EC) 1272/2008, implementation of the GHS in the European Union.

Classification	
According to REGULATION (EC) no 1272/2008, the pure substance is classified:	
Serious Eye Damage/Eye Irritation; Category 2.	
Skin Sensitization; Category 1.	
Signal word	
— Warning	
Pictogram	
GHS07: Exclamation mark	<u>(i)</u>

#### **Hazard statement**

- H317 May cause an allergic skin reaction
- H319 Causes serious eye irritation

# Alternative classification according to Globally Harmonized System (GHS)

- H317 May cause an allergic skin reaction
- H319 Causes serious eye irritation
- H401: Toxic to aquatic life

# 10. Contact Information within Company

For further information on this substance or product safety summary in general, please contact:

ICCA portal where the GPS Safety Summary is posted:
 <a href="http://www.icca-chem.org/en/Home/ICCA-initiatives/global-product-strategy/">http://www.icca-chem.org/en/Home/ICCA-initiatives/global-product-strategy/</a>

### 11. Date of Issues / Revision

Date of issue: 2013/03/11

Date of revision:

### 12. Disclaimer

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