

Beaumont, Texas

2810 Gulf States Road, TX 77704

Plant Manager: Jeff McHenry – 409-951-5232

The Beaumont, TX plant produces methyl mercaptan, ethyl mercaptan, dimethyl sulfide (DMS) and methylmercapto-propionaldehyde (MMP).

Our products are key ingredients in the manufacture of biodegradable herbicides, pesticides and animal feed supplements. These products are also used in the production of pharmaceuticals, photographic chemicals and circuit boards.

Ethyl mercaptan is primarily used as an odorizer for propane gas, sold through Arkema's odorants business. The strong odor that ethyl mercaptan adds to propane makes gas leaks easier to detect, protecting homes and businesses.

MMP is used in the production of methionine, an essential amino acid and a key component of poultry, swine and ruminant (cattle, sheep, etc.) feed.

Community involvement

- **American Chemistry Council (ACC) and Texas Chemical Council member** – We are committed to ACC's Responsible Care® initiative. The Arkema E3 (Enhancing Environmental Excellence) program, instituted at Arkema facilities, is geared to the reduction of chemical residuals and waste.
- **Community Advisory Panel (CAP)** – We are part of a group of local citizens (neighborhood leaders, local environment agency representatives, and environmental activists) who help us maintain communications with the businesses and residents in our area. Arkema also participates as part of the Local Emergency Planning Committee (LEPC).
- **Education Support** – We partner with Lamar Institute of Technology by hosting interns for hands-on training (operations, instrument and electrical technicians).
- **Southeast Texas Alerting Network (STAN)** – We work to enhance public communications and response with Hardin, Jefferson and Orange counties. We are committed to providing open and honest communications to the public, with the primary goal of placing informative messages on STAN within the first 15 minutes of an emergency or high profile event.
- **Southeast Texas Regional Planning Commission** – We work on regional air quality issues as an industrial group sponsored by the regional planning commission.
- **Southeast Texas Plant Managers** – Actively participate in monthly meetings with other area plant managers.
- We also support these regional associations in various ways: Beaumont Chamber of Commerce, Beaumont I.S.D. Foundation, Beaumont Main Street, Life Share Blood Center, Sabine Neches Chiefs, St. Elizabeth Hospital Foundation, Trinity Neches Livestock, Young Men's Business League.

Investment in health, environment and safety

- Mechanical asset replacements/upgrades to maintain a modern facility and reduce environmental emissions.
- Employees are trained thoroughly both before beginning their jobs and routinely after.
- Beaumont Emergency Response Team employees are trained in all aspects of emergency response including; rescue, HAZ-Mat, medical and fire fighting.
- Behavior Based Safety – Our BBS process focuses on identifying and reinforcing safe behaviors, with efforts showing a positive correlation between employee and site safety performance. This process is very effective at identifying and reducing risk.
- Recertified in 2018 as OSHA Voluntary Protection Program Star Site – the plant is celebrating over 15 years of STAR status in OSHA's VPP Program.

About Arkema

A designer of materials and innovative solutions, **Arkema** shapes materials and creates new uses that accelerate customer performance. Our balanced business portfolio spans high-performance materials, industrial specialties and coating solutions. Our globally recognized brands are ranked among the leaders in the markets we serve. Reporting annual sales of €8.7 billion (\$9.7 billion USD) in 2019, we employ approximately 20,500 people worldwide and operate in close to 55 countries. We are committed to active engagement with all our stakeholders. Our research centers in North America, France and Asia concentrate on advances in bio-based products, new energies, water management, electronic solutions, lightweight materials and design, home efficiency and insulation. www.arkema.com

Responsible Care is a registered trademark of the American Chemistry Council
Last updated: May 2021



2020 KEY FIGURES

118 employees

\$31 million in local impact
(includes payroll/utility/property taxes)

\$18 million in approved capital
investments for health, safety and
environmental projects

11 years without a lost time injury

Certifications

ISO 9001, ISO 14001, ISO 45001,
HSEQ Commitment Statement,
Responsible Care® management
system certified, various customer and
supplier awards, OSHA Voluntary
Protection Program Star Site



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