

PRODUCTION PLANT IN PINEVILLE

Louisiana - USA

The Pineville, La. plant has grown into one of the premier suppliers of natural gas and propane odorants in North America for Arkema. In July of 2008, Odor-Tech was acquired by Arkema Inc. Odor-Tech LLC merged into its parent company, Arkema Inc., January 1, 2019. As a result, the Odor-Tech name is not to be used after 2018, and all odorant business going forward will be conducted under the name Arkema.

Distributors of utilities for consumer use are required by law to odorize natural gas and propane to assist in detecting possible leaks and lessening the risk of natural gas explosions. Therefore, Arkema Odorants offers product lines for use in both natural gas and propane/butane, including various blends of SPOTLEAK®, ethyl mercaptan (EtSH) and tetrahydrothiophene (THT).



COMMITMENT TO SAFETY AND ENVIRONMENT

- Upgraded equipment to eliminate TSS permit exceedances at storm water outfall.
- Upgraded delivery fleet to reduce sources of leaks.
- State-of-the-art "closed-loop" delivery system utilized. In traditional "flared" delivery, excess vapors are burned off creating sulfur dioxide, raising environmental concerns and resulting in a powerful aroma. Odor-Tech's closed-loop delivery system eliminates excess vapors and results in a safer, odor-free, delivery.
- Each of the storage tanks on the Pineville site is surrounded by a secondary, welded-steel containment structure that can hold the entire contents of the tank in the event of an emergency.

COMMUNITY INVOLVEMENT

- **Chamber of Commerce / Young Professionals Group** member
- **Louisiana Gas Association** member
- Charitable donations to families in need (Lily Claire)

17 employees

\$868,245 in local impact

\$450,000 investment in health, environment and safety

More than 20 years without a lost-time injury

Certifications

- ISO 9001; HSEQ Policy

Building on its unique set of expertise in materials science, Arkema offers a portfolio of first-class technologies to address ever-growing demand for new and sustainable materials. With the ambition to become in 2024 a pure player in Specialty Materials, the Group is structured into 3 complementary, resilient and highly innovative segments dedicated to Specialty Materials - Adhesive Solutions, Advanced Materials, and Coating Solutions - accounting for some 91% of Group sales in 2022, and a well-positioned and competitive Intermediates segment. Arkema offers cutting-edge technological solutions to meet the challenges of, among other things, new energies, access to water, recycling, urbanization and mobility, and fosters a permanent dialogue with all its stakeholders. The Group reported sales of around €11.5 billion (\$12.1 billion USD) in 2022, and operates in some 55 countries with 21,100 employees worldwide.

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