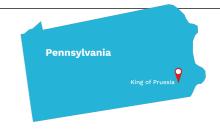




The King of Prussia research site is the primary R&D location in North America and is co-located with the Arkema Inc. headquarters on a campus occupied by over 600 employees

The King of Prussia site has been home to Arkema Inc.'s Research Center since 1992. The Arkema campus resides on more than 40 acres within a short distance of major highways for the Philadelphia area and a short drive to the Philadelphia International airport. The occupants include the research teams for many of the business units within Arkema Inc. that are engaged in research activities that focus not only on regional needs in the Americas but are involved in research programs that have a global significance as well.



### LABORATORY EXPERTISE

Our research and product development activities in King of Prussia vary from the fundamental synthesis of chemicals and chemical intermediates to the development of new polymers and engineered polymer blends to address the ever-changing needs of the diverse markets and customers we serve. It is also home to world-class, leading-edge analytical capabilities. In addition to the more common analytical techniques, we also have extensive polymer characterization laboratories, including techniques and methods not commonly found in industrial research labs. The site is also a home base for our data science and modeling team who, as part of our global organized efforts, support our digitalization efforts in the Americas.

The site also includes a pilot facility for scale-up of Arkema products and processes as well as commercial-scale polymer processing equipment to simulate the customer's use of our polymers.

### ANALYTICAL SOLUTIONS AND TESTING CAPABILITIES

"Arkema is committed to excellence, the pursuit of safety and environmental protection, optimized performance of its industrial tools, and best-in-class competitiveness. The world is our inspiration. We encourage you to learn more about us."

DR. RYAN DIRKX - VICE PRESIDENT OF R&D - ARKEMA INC.

## SAFETY CULTURE AT KING OF PRUSSIA

Safety is extremely important at Arkema. The R&D facility is proud to have a rolling 12-month Total Recordable Incident Rate (TRIR) of zero.

The R&D group has logged nearly 1,400,000 man-hours without an Arkema recordable injury or OSHA lost-time injury. The last OSHA lost-time recordable for R&D was more than four years ago. Our safety culture is built on a strong foundation of hazard recognition and mitigation and is reinforced through ongoing training, observation, and adoption of best practices.

Building on its unique set of expertise in materials science, Arkema offers a portfolio of first-class technologies to address ever-growing demand for new and sustainable materials. With the ambition to become in 2024 a pure player in Specialty Materials, the Group is structured into 3 complementary, resilient and highly innovative segments dedicated to Specialty Materials - Adhesive Solutions, Advanced Materials, and Coating Solutions - accounting for some 91% of Group sales in 2022, and a well-positioned and competitive Intermediates segment. Arkema offers cutting-edge technological solutions to meet the challenges of, among other things, new energies, access to water, recycling, urbanization and mobility, and fosters a permanent dialogue with all its stakeholders. The Group reported sales of around €11.5 billion (\$12.1 billion USD) in 2022, and operates in some 55 countries with 21,100 employees worldwide.

# 4+ years without a lost time injury

## Contact

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