

**FORANE<sup>®</sup> 427A CASE STUDY:  
MOBY LINES CHOOSES FORANE<sup>®</sup> 427A  
FOR A FERRY BOAT CHILLER CONVERSION**



**In April 2010**, *Tecnoimpianti* implemented a chiller retrofit with Forane<sup>®</sup> 427A on one of Moby's ferry boats in the port of Genoa, Italy. *Tecnoimpianti* has done several retrofits with this product and has therefore recommended it to its customer.

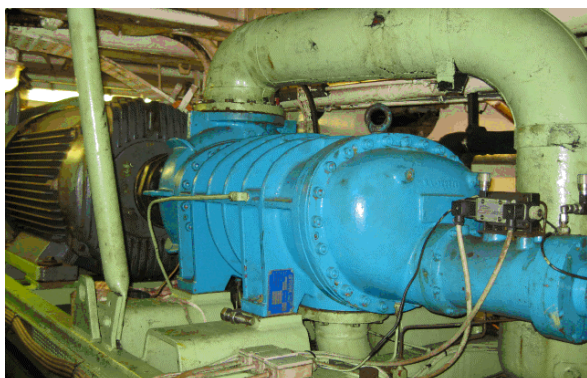
## Unit description

The installation was made of Chillers for production of cooled water : Temperature at 7°C  
The refrigerant charge was 400 kg x 3 = 1 200 Kg

The installation was equipped with

- 3 STALL SVR 57 screw compressors (1300 KWx3) 3.700 turns - 60 Hz;
- sea water cooled shell and tube condenser;
- electronic Danfoss expansion valve.

The subcooling was set at 3°C.  
The superheat was set at 7°C.



## Retrofit procedure:

Unload of installations

- Unloaded Refrigerant R22
- Cleaned the 3 filters
- Replaced the 3 dehydrators filters
- 24 hour of drying of the system with vacuum pump

Recharge of installations

- new charge of POE oil - Shell R100 - 60 Kg x 3 units
  - empty of the system with vacuum pump
  - new charge (1:1) of refrigerant Forane<sup>®</sup>427A - 400 Kg x 3 units
- Start up of the system without any others operations, reaching normal work conditions.

After the retrofit, all system temperatures and pressures with Forane<sup>®</sup> 427A were similar to those measured with R-22.

The ferry is now travelling around Italian islands.

***Move a step forward with one of the lowest GWP\* on the market! Today, with Forane<sup>®</sup> 427A, you can combine performance with simplicity, and meet regulatory requirements.***

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\*Global Warming Potential